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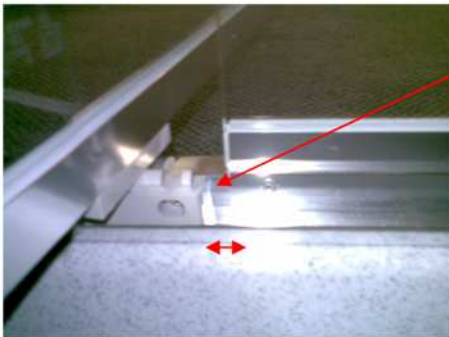
Pivot Screen Installation Guide



- Unpack frame pack – check contents
- Hang magnetic strip on showerhead
- Set down bottom pivot rail – check sizes to make sure it is the bottom rail



- Mark and scribe jamb to fit neat to curve of floor junction
- Position left jamb & mark holes for plug – check sizes and punch style
- Position right jamb & mark holes for plug – make sure both jambs are plumb
- Drill and plug holes
- Fix jambs to wall and rivet to bottom rail on both sides – this sill stop the rail from turning in which may cause a door to drop out.



- Insert infill panel – Carefully tap down bottom DS Striker if it won't fit into punched jamb
- Insert DS Magnet into jamb recess
- Run a bead of silicone inside channel on door and DS Magnet to secure magnet, this also helps to reduce noise when the customer closes the door.
- Cut magnets on 45 degree to run down channel over silicone, cut size when inserted. Magnets have a line on one side. Put the line either inside or outside on both DS mags, that way they will connect and not repel.



- Position and fix top pivot rail (small screws or rivets)
- Drill and fix bottom pivot block. Leave a 25mm gap (approx) between edge of block and infill. Drill the round hole first. Use large head and gauge screws to secure pivot blocks to pivot rail. These may need to be moved out to change pivot points when the door is likely to hit a toilet or a vanity. Check paperwork.
- Drill and fix top pivot block. Position the same as bottom
- Insert bottom hinge and put door on it. Make sure that the Aqua sail side sits down in the hinge properly.
- Insert top hinge into hole and manoeuvre onto sill side.
- Level out gap between door and top pivot rail. The DS Mags will connect and the loose one can be adjusted to give a neat finish.

- When door is in position drill and rivet the top hinge then do the same for the bottom. Make sure the door remains level with top pivot rail.
- Fix infill panel (small screws 6 gauge or rivets). Make sure that the door shows an even amount of infill on top and bottom. Adjust infill if required
- Fix DS Magnet (3-4 rivets evenly spaced) leaving a gap about the size of a rivet stem between DS Mags.
- Cut sill flap and insert into Aqua sail side, secure with a screw or crimp.
- Clean glass, sweep area and then silicone.

Areas to Silicone

- Between jambs and wall on inside
- Between infill and jamb (stops panel from rattling when closing)
- Between DS Mag and jamb (stops DS Mag rattling when closing)
- Front of bottom pivot rail outside